

## INSIDE

6

OIT Times-on-the-web expanded on trial basis

7

OIT solicitation schedule for FY2000 announced

10

Secretary Richardson helps launch OIT-supported cogeneration system

14

Ohio diecasting showcase a success

## OIT and industry partners launch more than 130 new RD&D projects in '99

Through OIT's customer-driven "Industries of the Future" strategy, industry representatives work together to identify their priority pre-competitive technology investments—technologies that will best help their industries save energy, boost productivity and reduce waste. In 1999, with OIT's help, over 130 of these technologies came on a faster track to development and commercial deployment. This special "new projects issue" of *The OIT Times* lists our new start-up projects during 1999.

"Many valuable technologies are too costly for a single organization to develop alone," explained Denise Swink, DOE's Deputy Assistant Secretary for Industrial Technologies. "Our role is to get the competing players to identify the technologies that will make their industries more competitive and energy-efficient. We support R&D projects that can best help meet these goals by sharing the funding of those efforts. As valuable as this work is, much of it would probably not move forward without this kind of support."

The aluminum industry, for example, is excited about its newly revitalized focus on developing inert anodes, a roadmap technology that could revolutionize its energy usage and emissions profiles. And, indeed, OIT's **Aluminum Team** "Class of '99" includes a project investigating an innovative anode technology. "Non-consumable anodes were given very high priority by the industry in our roadmapping efforts," said Sara Dillich, OIT's Aluminum Team Leader. "We're pleased to be co-funding an R&D effort that is taking a promising new approach to the challenge."

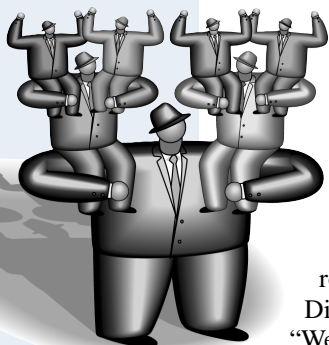
All of OIT's Industry Teams solicit R&D proposals that address priority needs identi-

fied in their industry's roadmaps. Harvey Wong, OIT's **Metalcasting Team** Leader, refers to these consensus documents as a "blueprint." "Our roadmap, created in tandem by all sectors of the highly diverse metalcasting industry, guided us throughout the process—from the solicitation, to the projects suggested by industry, to the final selection," Wong said. "We were very pleased with the excellent proposals we received, and with the quality of projects selected. We are cost-sharing 17 of them, and some of the projects have as many as 30 partners. So I think our work is gaining very broad interest and support."

**Check out the expanded  
OIT Times-on-the-Web at  
[www.oit.doe.gov/oittimes](http://www.oit.doe.gov/oittimes)**

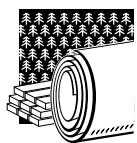
To maximize the leverage of its efforts, OIT engages as many partners from as many levels as possible. In one new approach, OIT's **"BestPractices"** is helping plants benefit from new technologies and well-proven cost saving opportunities in motor, steam and other plant-wide systems. "We believe that if you take a plant-wide systems approach—looking at all the opportunities in total—you can often reduce energy use by up to 30% in 3 to 10 years," explained OIT BestPractices Lead Paul Scheihing. "Through BestPractices, we can share a wide range of near- and long-term technology solutions for specific processes and plant-wide operations."

In 1999, BestPractices started its first cost-shared, plant-wide energy efficiency assessments by partnering with seven plants in four industries. BestPractices is now looking for new partners to work with in 2000. **A complete schedule of current and planned OIT solicitations appears on page 7.**





## Forest Products



*Title:* Accelerated Stem Growth Rates and Improved Fiber Properties of Loblolly Pine

*Partners:* Institute for Paper Science and Technology (IPST)

*Title:* Quality Trait Loci and Candidate Genes for Growth Traits in *Pinus Taeda L.*

*Partners:* Texas A&M Univ., The Timber Co., Union Camp Corp., International Paper Co., Weyerhaeuser Co., Perkin-Elmer AgGen, Western Gulf Forest Tree Improvement Program, Texas Agricultural Experiment Station

*Title:* Use of Residual Solids from Pulp and Paper Mills for Enhancing Strength and Durability of Ready-Mixed Concrete

*Partners:* Univ. of Wisconsin-Milwaukee, Advance Cast Stone Co., Fox River Fiber, Weyerhaeuser Co.

*Title:* Environmental Assessment of Low Temperature Plasma Technologies for Treating VOC's from Pulp Mills and Wood Products Plants

*Partners:* Univ. of Illinois, Pacific Northwest National Lab, Georgia-Pacific, Current Environmental Solutions, Ecos, Ltd., American International Technologies, ANL

*Title:* Control of Emissions from Wood Waste Burners and Wood Dryers

*Partner:* Univ. of Washington

*Title:* High Selectivity Oxygen Delignification

*Partners:* IPST, North Carolina State Univ.

*Title:* Non-process Element Removal Using Functionalized Monolayers on Mesoporous Supports

*Partners:* Pacific Northwest National Lab, Weyerhaeuser Co.

*Title:* Bubble Size Control to Improve Oxygen-Based Bleaching

*Partners:* IPST, Air Products and Chemicals Inc., Consolidated Papers Inc., Wisconsin Tissue

*Title:* Increasing Yield and Quality of Low Temperature, Low Alkali Kraft Cooks with Microwave Pretreatment

*Partners:* Oak Ridge National Lab, Bechtel Technology and Consulting, Beloit Corporation R&D Center, Communications and Power Industries, Consolidated Papers Inc., North Carolina State Univ., Potlatch Research and Development Center, Weyerhaeuser Technology Center

*Title:* Application of a Device for Uniform Web Drying and Preheating Using Microwave Energy

*Partners:* IPST, Industrial Microwave Systems

*Title:* Intermediate-Sized, Entrained Particles: Characterization, Foundation, and Control

*Partners:* Sandia National Lab, IPST, McDermott Technology Inc., University of Toronto



*Title:* Selection and Development of Metallic and Refractory Structural Materials for Black Liquor and Biomass Gasification

*Partners:* Oak Ridge National Lab, IPST, Univ. of Missouri-Rolla, National Renewable Energy Lab, Air Products and Chemicals Inc., Babcock & Wilcox Co., Champion International Corp., Weyerhaeuser Co., Georgia-Pacific Corp., Harbison-Walker Refractories Co., Monofrax Inc.

*Title:* 3D Characterization of the Structure of Paper and Paper Board

*Partners:* Univ. of Minnesota, State Univ. of New York, Hercules Inc.

*Title:* Stability and Regenerability of Catalysts for the Destruction of Tars from Biomass and Black Liquor Gasification

*Partners:* Georgia Tech Univ., IPST

*Title:* Acoustic Separation Technology

*Partners:* IPST, Beloit Corp., Southeast Paper Manufacturing Co., State of Georgia

*Title:* Development of Screenable Pressure Sensitive Adhesives

*Partners:* Univ. of Minnesota, IPST, H.B. Fuller Co.

*Title:* Surfactant Spray: A Novel Technology to Improve Flotation De-inking Performance

*Partners:* IPST, Voith Sulzer

*Title:* Preventing Strength Loss of Unbleached Kraft Fiber  
*Partners:* North Carolina State Univ., Hercules Inc., International Paper Co.

*Title:* Mechatronic Design and Control of a Waste Paper Sorting System for Efficient Recycling  
*Partners:* North Carolina State Univ., SCA Packaging Research, Lions Adhesives

*Title:* Linear Corrugating  
*Partner:* Mr. Lloyd Chapman **(Inventions and Innovation)**

*Title:* Guided Acoustic Wave Monitoring of Corrosion and Erosion in Recovery Boiler Tubing  
*Partners:* Lawrence Livermore National Lab, Weyerhaeuser Co.

*Title:* Laser Sensors for On-Line Monitoring of Carryover in Recovery Boilers  
*Partners:* Sandia National Lab, Weyerhaeuser Co., Georgia-Pacific Corp., McDermott Technology Inc.

*Title:* Development of a Field Mobile Near Infrared Sensor for Measurement of Chemical Composition and Mechanical Properties of Standing Wood  
*Partners:* National Renewable Energy Lab, Weyerhaeuser Co., Georgia-Pacific Corp., Boise-Cascade, U.S. Forest Service Southern Research Station

*Title:* Evaluation and Development of a Prototype Electrokinetic Sonic Amplitude System  
*Partners:* Pacific Northwest National Lab, Miami Univ., Colloidal Dynamics, Weyerhaeuser Co., IPST

*Title:* Model-based Approach to Soft Sensing and Diagnosis for Control of a Continuous Digester  
*Partners:* Univ. of Delaware, Weyerhaeuser Co., Westvaco, IETek

*Title:* **BestPractices** Plant-wide Energy Efficiency Assessments

*Partner:* Boise Cascade, Caraustar Industries, Inc., Georgia Pacific Corp., Inland Paperboard and Packaging Inc.

*Title:* Energy and Environmental Innovations for Chemically-Preserved Wood Wastes  
*Partner:* Georgia Tech Applied Research Corp. **(Inventions and Innovation)**

Contact: Valri Robinson, 202-586-0937

## **Agriculture**



*Title:* Thermostable Enzymatic Transformations

*Partners:* Altus Biologics Inc., Genencor, Oak Ridge National Lab, Cargill

*Title:* Utilization of Corn-based Polymers  
*Partners:* Cargill Dow Polymers Inc., National Renewable Energy Lab, Colorado School of Mines

*Title:* Catalytic Upgrading of Glucose  
*Partners:* National Corn Growers Assoc., Pacific Northwest National Lab, Michigan State Univ.

*Title:* Products from Wheat Milling  
*Partners:* Pendleton Flour Mill Inc., Mennel Milling Co., Pacific Northwest National Lab

*Title:* Soy-based 2-cycle Engine Oils  
*Partners:* Terresolve Technologies Ltd., United Soybean Board, Smith Bucklin & Associates, Omni Tech International.

*Title:* Chemicals from Lignocellulose  
*Partners:* Univ. of California-Davis, Argonne National Lab, BC International, NTEC-Versol

*Title:* Energy Efficient Irrigation  
*Partner:* Northwest Precision Ag Inc. **(I&I)**

Contact: Doug Faulkner, 202-586-2119

## ***Coming Soon! Petroleum to become 9th "Industry of the Future"***

The petroleum refining industry will soon join eight other energy-intensive industries when it establishes a formal "Industry of the Future" partnership with DOE. A compact signing ceremony featuring senior executives from the petroleum industry, the American Petroleum Institute, the National Petrochemical and Refiners Assoc. and DOE is planned. OIT's **Petroleum** Team also recently opened its first solicitation (see page 7). (Contact: Gideon Varga, 202-586-0082)

## **Metalcasting**



*Title:* Ergonomic Improvements for Foundries

*Partners:* Iowa State Univ., ABC-NACO, McConway and Torlay, American Magotteaux, Buckeye, Southern Cast Products, Sivyver Steel, Southwest Steel, Electric Steel, American Steel Foundries

*Title:* Investment Shell Cracking

*Partners:* Tri-State Univ., Spokane Steel, ABC-NACO, Stainless Foundry, Wisconsin Centrifugal, Wisconsin Invest Cast, PED Manufacturing, Nova Precision

*Title:* Effects of Die Design and Dimensional Features on Thermal Fatigue Cracking of Die Casting Dies

*Partners:* Case Western Reserve Univ., DCD Technologies, General Die Casters, Procast, Lester, Thyssen, Latrobe Steel Company, FPM Heat Treatment, A. Finkl & Sons, CSM Industries, Brush Wellman, Alloy Tool Steel, Hayes-Tech Center, Chem-Trend, Badger Metal Technology

*Title:* Development of Fatigue Properties Database for Use with Modern Design Methods

*Partners:* Climax Research Services, Applied Process Technologies, Intermet, Caterpillar, Hayes Lemmerz International, Lucas Varity, Wheland Foundry

*Title:* Optimization of Composition and Heat Treating of Die Steels for Extended Lifetime

*Partners:* Case Western Reserve Univ., Latrobe Steel Company, FPM Heat Treatment, Alloy Tool Steel, Hayes/CMI Tech, DCD Technology, Chem-Trend, Badger Metal Technology

*Title:* Understanding the Relationship Between Filling Pattern and Part Quality in Die Casting

*Partners:* Ohio State Univ., General Die Casters, Walkington Engineering, GM Bedford, Lester Precision Die Casting

*Title:* Clean Cast Steel Technology

*Partner:* Univ. of Alabama, American Steel Foundries, Atchison Casting Corp., Dominion Castings Ltd., Falk Corporation, Flow Technology, Harrison Steel Castings Company, National Castings, Inc., Pelton Casteel, Inc., The

Sawbrook Steel Castings Co., Sivyver Steel Corporation, Southern Cast Products, Viking Engineering Cast Products

*Title:* Energy Consumption of Die Casting Operations

*Partners:* Ohio State Univ., Premier Tool & Die Cast Corporation, GM Powertrain

*Title:* The Effects of Externally Solidified Product on Wave Celerity and Quality of Die Cast Products

*Partners:* Ohio State Univ., Briggs & Stratton Corp., Heick Die Casting Corp., Walkington Engineering

*Title:* Computer Modeling of Shot Sleeves

*Partners:* Ohio State Univ., Walkington Engineering, Briggs & Stratton, GM Bedford, Visi-Trak Corp



*Title:* Highly Efficient Rapid Tooling Using Optimized Cooling Passages  
*Partner:* Edison Materials Technology Center (EMTEC) **(Inventions and Innovation)**

*Title:* Heat Treatment Procedure Qualification for Steel Castings

*Partners:* Pennsylvania State Univ., American Steel Foundries, Frogswitch, The Harrison Steel Castings, Milwaukee Steel, Missouri Steel Castings, Pacific Steel Castings Company, Sawbrook Steel Castings, Stainless Foundry & Engineering, Varicast, West Michigan Steel Foundry

*Title:* Clean, Machinable, Thin-walled, Gray and Ductile Iron Casting Production III

*Partners:* Univ. of Alabama, Cummins Engine, ABI, Consolidated Diesel, Bosch Breaking Systems, Caterpillar Inc., Copeland Corporation, Daimler Chrysler, Wells Manufacturing, Ford Motor Co., Hiler Industries, Ingersoll Cutting Tools, Kohler, Mercury Marine, Seele Corp, Technalysis, Waupaca Foundry Co., Wheland Foundry Co.

*Title:* Advanced Lost Foam Casting Technology, Phase V

*Partners:* Univ. of Alabama, Advanced Cast Products, Ashland Chemical Co., Austin Associates, BMW AG, Burden, Inc., Briggs & Stratton, Carbo Ceramics, Caterpillar, Citation Foam, Copeland Corp., GM Powertrain, GM Saturn, General Kinematics Corp., Intermet Corp., Koehler, MACO Corp., Mercury Marine, Montupet UK, Mueller Co., Nemark, S.A., Niles Chemical, Outboard Marine, Southeastern Foundry, Stanton PLC, Styrochem International, UES ProCast Group, Volkswagen AG, Vulcan Engineering Co., Willard Industries



*Title:* Sensors for Die Casting

*Partners:* Hayes Lemmerz Inc., Oak Ridge Natl. Lab, Briggs & Stratton, Chem-Trend, Littler Diecast Corp., Kennedy Die-Casting, Inc., The Newton B New Haven Co., Prince Machine Corp.

*Title:* The Development of Surface Engineered Coatings for Die Casting Dies

*Partners:* Colorado School of Mines, SPX Contech, Blue Ridge Pressure Castings, Hard Chrome, ISM, Hayes Lemmerz

*Title:* Age Strengthening of Gray Cast Iron, Phase III

*Partners:* Tri-State Univ., LECO, Dalton Kendallville, Dalton Warsaw, Auburn Foundry, Bremen Castings, ACM Coldwater, Dock Foundry

*Title:* Creep Resistant Zinc Alloy Development

*Partners:* International. Lead-Zinc Research Organization, Inc., Die Makers, Eastern Alloys

*Title:* **BestPractices** Plant-wide Energy Efficiency Assessment

*Partner:* AMCAST Industrial Corp.

*Title:* Increasing Productivity and Reducing Emissions Through the Enhanced Application Control of Die Casting Die Lubricants

*Partners:* North American Die Casting Association, Illinois Department of Commerce and Community Affairs (**NICE**<sup>3</sup>)

*Title:* Cryogenic Separation of Foundry Sands and Reuse of Reclaimed Streams.

*Partners:* Air Products and Chemicals Inc., Ohio Department of Development's Office of Energy Efficiency (**NICE**<sup>3</sup>)

Contact: Harvey Wong, 202-586-9235

## ***OIT receives Special Recognition Award from Diecasting Industry***

The North American Die Casting Association presented a Special Recognition Award to OIT and DOE. The award said that, "By considering the many points of view of this diverse industry, (OIT's) Industry of the Future approach is improving the exchange of information and helping to identify and overcome major barriers. Coordinated planning also helps eliminate duplication and gaps in R&D activities. As a result, cycle time from technological concept to application in the foundry is being reduced—in some cases to as little as 18 months."

## ***Mining***



*Title:* Selective Flocculation of Fine Mineral Particles

*Partners:* Albany Research Center, JR Simplot, Peabody Group, Florida Institute of Phosphate Research, Univ. of Kentucky, Pennsylvania State Univ., Univ. of Idaho

*Title:* Robotics Technology for Improving Mining Productivity

*Partners:* Idaho National Engineering and Environmental Lab, Carnegie Mellon Univ., Joy Mining Machines, CONSOL Inc.

*Title:* Development of a Mine Compatible LIBS Instrument for Ore Grading

*Partners:* Idaho National Engineering and Environmental Lab, Advanced Power Technology Inc., JR Simplot, Baker Hughes Process, Univ. of Idaho

*Title:* Development of a 3-Dimensional Version of the Millsoft Simulation Software

*Partners:* Idaho National Engineering and Environmental Lab, Univ. of Utah, Process Engineering Resources Inc., Barrick Goldstrike Mines, Kennecott Utah Copper

*Title:* Drilling and Blasting Optimization Using Seismic Analysis and X-Ray Fluorescence Spectroscopy

*Partners:* Lawrence Berkeley National Lab, Univ. of Arizona, Phelps Dodge Mining Inc., Thunderbird Pacific Corp.

*Title:* The Application of High Temperature Superconductors to Underground Communications

*Partners:* Los Alamos National Lab, Hecla Co., CONSOL Inc., Cyprus, Asarco, Phelps Dodge Mining Inc., Raton Technology Research, WIPP, Harris Communications, Colorado School of Mines

*Title:* Mineral Byproduct Recovery

*Partners:* Oak Ridge National Lab, SeptraDyne Corp., Colorado School of Mines, Univ. of Arizona

*Title:* Development and Deployment of On-Board Lubrication Oil and Hydraulic Fluid Analysis Systems

*Partners:* Caterpillar Inc., Additional mining partners to be named later

*Title:* Crosswell System for Imaging Ahead of Mining

*Partners:* Sandia National Lab, West Virginia Univ., Stolar Horizon Inc., CONSOL Inc., Kennecott Utah Copper

*Title:* Safe and Low Cost Hydrogen Storage for Fuel Cell Mining Vehicles

*Partners:* Savannah River Technology Center, Fuelcell Propulsion Institute, Hydro Quebec, Univ. of South Carolina

Note: Additional mining projects to be announced soon, and will be posted on *OIT Times-on-the-web*.

Contact: Toni Grobstein Marechaux, 202-586-8501

## ***Inventions & Innovation***



*Title:* Industrial Fuel Cell Micro-Generator

*Partner:* Fuel Cell Technologies Inc.

*Title:* Membrane Technology to Remove Entrapped Air from Ammonia Refrigeration Systems

*Partner:* Enerflex Inc.

*Title:* A DSP-Based Power Electronics Interface for Alternate/Renewable Energy Systems

*Partner:* University of Houston

*Title:* Multielement Selective Emitter: A New High Efficiency Incandescent Light Source

*Partner:* Sonsight Projects Inc.

*Title:* Novel 4-Way Refrigerant Reversing Valve for Heat Pumps

*Partner:* University of Arkansas

*Title:* Innovative Energy-Efficient Dryer

*Partner:* Research Triangle Institute

*Title:* High Temperature Refractory Ceramic

*Partner:* Trillium Thermo Technologies Inc.

*Title:* Electrocaloric Materials for Room Temperature Refrigeration

*Partner:* CeramPhysics, Inc.

*Title:* High Efficiency, High Capacity Cooling and Refrigeration

*Partner:* Environmental Technology and Education Center

*Title:* Increasing Efficiency in Permanent Magnet DC Motors through Magnetic Pseudo Liquid-Filled Air Gaps

*Partner:* Bodine Electric Company

*Title:* Development of a Composite Reinforced Aluminum Conductor

*Partner:* W. Brandt Goldsworthy & Associates Inc.

*Title:* In-Situ, Real Time Measurement of Melt Constituents in the Aluminum, Glass, and Steel Industries

*Partner:* Energy Research Company

*Title:* High Speed, Permanent Magnet Motor Testing for the AC Market

*Partner:* SatCon Technology Corporation

*Title:* Rotary Burner

*Partner:* Calcpo Engineering

*Title:* Fault Warning Device Using Fiber-Optic Partial Discharge Sensor for Prevention of Destructive Arc Faults in Metal-Clad Electrical Switchgear and Bus

*Partner:* Forsyth Electro-Optics Inc.

*Title:* Miniature, Inexpensive, Amperometric Oxygen Sensor

*Partner:* CeramPhysics, Inc.

**Note:** Additional I&I projects are listed with the relevant Industries of the Future.

Contact: Sandy Glatt, 202-586-3897

## ***The OIT Times-on-the-web expanded on a trial basis***

Unfortunately, listing all our new projects in the current issue of *The OIT Times* precluded us from providing our readers with other continuing news about our many Industry of the Future teams and program areas. So, on a trial basis, we've expanded the HTML version of *The OIT Times-on-the-web* to include the regular news features that our readers are accustomed to. You can view, download or print the Winter issue of *The OIT Times-on-the-web* at [www.oit.doe.gov/oittimes](http://www.oit.doe.gov/oittimes).

## ***OIT's NICE<sup>3</sup>, Inventions programs accepting pre-proposals for 2000 solicitations***

The **NICE<sup>3</sup>** and **Inventions and Innovation (I&I)** programs are now accepting two-page pre-proposals for their FY2000 solicitations through March 17, 2000. Although pre-proposals are optional, potential applicants are highly encouraged to submit a description of their project in the format designated by each program.

The **NICE<sup>3</sup>** program funds up to \$525,000 (50% cost sharing required) for the first commercial demonstration of industrial technologies that reduce energy consumption, waste production and operating costs. I&I provides financial assistance at two levels: up to \$40,000 or up to \$200,000 depending on the stage of development for establishing technical performance and conducting early development of inventions that have a significant energy savings impact and commercial market potential. In addition to financial assistance, I&I offers technical guidance and commercialization support to successful applicants.

In December, **Inventions and Innovation** and **NICE<sup>3</sup>** are expected to concurrently announce additional new projects that will be listed in the Winter, 2000 issue of *The OIT Times-on-the-web* soon after they are selected.

For more information on pre-proposal requirements, visit [www.oit.doe.gov/nice3](http://www.oit.doe.gov/nice3) and [www.oit.doe.gov/inventions](http://www.oit.doe.gov/inventions).

## ***OIT's 3rd Customer Day to help keep us "customer-focused"***

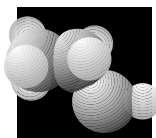
OIT's 3rd biennial "Customer Day" is planned for February 16 in Washington, DC. About 200 of our customers will hear about current OIT initiatives and provide their valuable feedback in what promises to be a very interesting program. At a Customer Day awards ceremony OIT plans to recognize its first annual "Technology of the Year" and "Partner of the Year." A reception the evening before Customer Day is also planned. This is a key event on our calendar and helps insure OIT remains a strongly customer-focused organization. Look for the Spring issue of *The OIT Times* for all the news about "Customer Day."

## ***Current OIT Solicitation Schedule\****

<b>Industry/Program</b>	<b>RFP</b>	<b>Proposals Due</b>	<b>Selections</b>	<b>Funding (approx)</b>	<b>URL (www.):</b>
Agriculture	12/99	2/00	4/00	\$3 mil	TBD
Aluminum ('00/'01)	Past	Past	1/00	\$6 mil	oit.doe.gov/aluminum/alsolicit.html
Chemicals	3/00	6/00	9/00	\$4 mil	oit.doe.gov/chemical
Forest Products	Past	Past	4/00	\$3 mil	oit.doe.gov/forest
Forest Products - Biomass & Black Liquor Gasification	Now Open	1/00	3/00	\$9 mil	oit.doe.gov/forest
Glass	1/00	3/00	6/00	\$3 mil	TBD
Metacasting	11/99	2/00	7/00	\$1-2 mil	TBD
Mining - Industry	Past	Past	12/99	\$1-3 mil	fetc.doe.gov/business/solicit.html
Petroleum ('00)	Now Open	3/00	4/00	\$900K	TBD
Steel - American Iron and Steel Institute	3/00	5/00	8/00	\$1-2 mil	steel.org/mt
Steel - Industry	Now Open	12/99	1/00	\$5-6 mil	id.doe.gov/doiid/psd/solicit.html
Inventions & Innovation ('00)	Past	Past	12/99	\$2.3 mil	—
Inventions & Innovation (now accepting two page-pre-proposals)	5/00	7/00	12/00	\$2.3 mil	oit.doe.gov/inventions
NICE <sup>3</sup> ('00)	Past	Past	12/99	\$4 mil	—
NICE <sup>3</sup> (now accepting two page-pre-proposals)	5/00	7/00	12/00	\$4 mil	oit.doe.gov/nice3/grants/grants.html
Industrial Power - Low Emissions	Now Open	1/00	3/00	\$2 mil	ch.doe.gov/business/acq.htm
Industrial Power - Advanced Materials for Turbines	12/18/99	2/00	4/00	\$3 mil	ch.doe.gov/business/acq.htm
Industrial Power - Reciprocating Engine	12/30/99	2/00	5/00	\$2 mil	ch.doe.gov/business/acq.htm
Industrial Power - Microturbine Engine	12/30/99	2/00	4/00	\$3 mil	ch.doe.gov/business/acq.htm
Industrial Distributed Generation	TBD	TBD	TBD	\$2 mil	TBD
States IOF (tentative)	Now Open	2/00	4/00	\$2.8 mil	oit.doe.gov/states/#solicitation
Plant-Wide Energy Efficiency Assessments ('00)	Now Open	1/00	2/00	\$500K-700k	E-mail: zmo@ornl.gov

\* As of 12/15/99. FY01 funds, unless indicated. Information in this table is periodically updated. For latest data, visit: [www.oit.doe.gov/new/solicitations.shtml](http://www.oit.doe.gov/new/solicitations.shtml)

## Chemicals



**Title:** Prediction of Corrosion of Alloys in Mixed Solvent Environments  
**Partners:** OLI Systems, Inc., Dow Chemical Co., DuPont Chemical Co., Westvaco: Membrane Technology Institute, Oak Ridge National Lab

**Title:** Enhancement and Commercialization of the Alloy Selection System for Elevated Temperatures  
**Partners:** Shell Oil Co., Oak Ridge National Lab, Humboldt Solutions, Ltd., Materials Technology Institute, Texaco, Shell, Foster Wheeler Development Corp., Caterpillar, Inco Alloys International, Haynes International, KEMA (Netherlands), The Royal Military College of Canada, Ecole de Polytechnique de Montreal

**Title:** Development of New PSA Technology to Recover Products for Waste Streams  
**Partners:** Air Products and Chemicals, Inc., Phillips Petroleum Co., Univ. of Kentucky

**Title:** Development of Integrated Workbench for Gas-phase Thermodynamics, Kinetics, and Reaction Modeling  
**Partners:** Colorado School of Mines, National Renewable Energy Lab, Exxon Research & Engineering Co., MC Research and Innovation Center, Lorentzian, Inc., Reaction Design, Inc., Univ. of Delaware, Wesleyan Univ., National Institute of Standards and Technology, Gaussian, Inc.

**Title:** Advanced Catalytic Hydrogenation Retrofit Reactor  
**Partners:** Air Products and Chemicals, Inc., Johnson Matthey

**Title:** Corrosion Monitoring System  
**Partners:** Honeywell, Eastman Chemical Co., Oak Ridge National Lab, Materials Technology Institute

**Title:** Advanced Intermetallic and Alloy for Ethylene Reactors

**Partners:** Exxon Chemical Co., Equistar Chemicals—LP, Shell Chemical Co., BP Amoco, Air Products and Chemicals, Inc., Akzo Nobel Chemicals, Inc., Sandvik Steel Co., Inco Alloys, Inc., Nooter Fabricators, Inc., Duraloy Technologies, Inc., Oak Ridge National Lab

**Title:** Study of Metal Dusting Phenomenon and Development of Materials Resistant to Metal Dusting

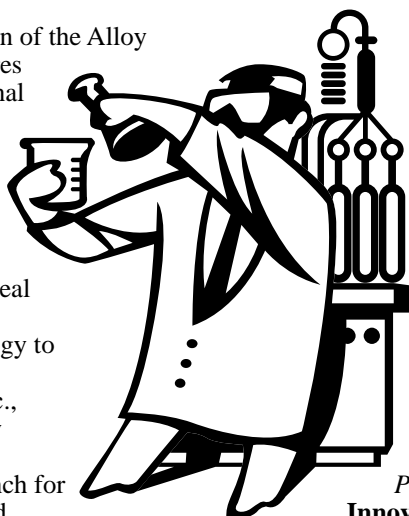
**Partners:** Argonne National Lab, Air Products and Chemicals, Inc., DuPont Chemical Co., Exxon Chemical Co., AlliedSignal, Haynes International, Avesta Sheffield, Sandvik Steel Co., Duraloy Technologies, Inc., Special Metals

**Title:** Separation of Aromatic Isomers  
**Partner:** Gallatin Research (**Inventions and Innovation**)

**Title:** Plastic Manufactured from Recovered Post-Consumer Durable Goods  
**Partners:** MBA Polymers Inc., California Energy Commission (**NICE**<sup>3</sup>)

**Title:** Low-Frequency Sonic Mixing Technology  
**Partner:** Montec Associates, Inc. (**Inventions and Innovation**)

Contact: Hank Kenchington, 202-586-1878



## Sensors & Controls



**Title:** Tunable Diode Lasers Sensors for Monitoring and Control of Harsh Combustion Environments  
**Partners:** American Air Liquide, Inc., Physical Sciences, Inc.

**Title:** Solid-State Chemical Sensors for Monitoring Hydrogen in IOF Process Streams  
**Partners:** Pennsylvania State University, Air Products and Chemicals, Sandia National Laboratory, DCH Technologies

**Title:** Diagnostics and Control of Natural Gas Fired Furnaces via Flame Image Analysis Using Machine Vision and Artificial Intelligence Techniques  
**Partner:** University of Missouri-Rolla

**Title:** Remote Automatic Material On-line Sensor  
**Partner:** Quantum Magnetics, Inc.

**Title:** New Optical Coupling of Infrared Analyzers to Industrial Processes\*  
**Partner:** Advanced Fuel Research, Inc.

**Title:** Fiber Optic Sensor for Industrial Process Measurement and Control\*  
**Partner:** Metrolaser, Inc.

**Title:** Real-Time Gas Composition Analyzers for On-Line Process Control\*  
**Partner:** Nanomaterials Research Corporation

**Title:** High-Temperature Micromachined Sensor for Industrial Gas Streams\*  
**Partner:** Nanomaterials Research Corporation

\* = S&C Small Business Technology Transfer Award

Contact: Eric Lightner, 202-586-8130



## **Industries of the Future--States**

*Title:* Northeast Regional Industries of the Future

*Partners:* New York State Energy Research and Development Authority, New Hampshire Governor's Office of Energy and Community Services, Connecticut Office of Policy Management, University of Massachusetts, Rhode Island State Energy Office, Vermont Department of Public Service, Alfred University, Hofstra University, State University of New York, Maine Department of Economic Development, University of Maine, Massachusetts Division of Energy

*Title:* Vision 2020 for the Alabama Chemical Industry: Development of a Research/ Implementation Agenda for Alternative Reaction Media

*Partners:* University of Alabama Huntsville, Industrial Energy Advisory Service, Alabama Power, Alabama Center for Green Manufacturing

*Title:* Building Capability for Industry Partnerships

*Partners:* Arkansas Energy Office, Arkansas Department of Economic Development

*Title:* Municipal Case Studies for Distributed Energy Resources

*Partners:* California Energy Commission, California Alliance for Distributed Energy Resources (CADER), City of Irvine, Association of Bay Area Governments

*Title:* Development of an Industries of the Future Action Plan and Information Dissemination for the Colorado Forest Products Industry

*Partners:* Colorado Office of Energy Conservation, McNeil Technologies, Inc., Colorado State Forest Service, Colorado Timber Industry

*Title:* Illinois Industrial Energy Technical Assessment

*Partners:* King Technology, Illinois Department of Commerce and Community Affairs, Capital Surini Group International, Inc.

*Title:* Kentucky Aluminum Technology Roadmap

*Partners:* Kentucky Division of Energy, Southeast Center for Aluminum Technology

*Title:* Action Plans for Maine's Forest Products Industry

*Partners:* Maine Department of Economic and Community Development, Maine Manufacturing Extension Partnership, Maine Chamber and Business Alliance, University of Maine, Maine State Planning Office, Central Maine Power Company

*Title:* Montana's Implementation of the Forest and Wood Products Industry Technology Roadmap

*Partners:* TechLink, Montana Department of Environmental Quality, Montana State University

*Title:* Ohio's Industries of the Future Showcase Demonstration Project

*Partners:* Ohio Department of Development, Ohio Office of Energy Efficiency, American Municipal Power - Ohio

*Title:* Oregon Industries of the Future

*Partners:* Oregon Office of Energy Efficiency, Oregon State University Industrial Assessment Center

*Title:* Implementation of the Industries of the Future in the State of Pennsylvania

*Partners:* Concurrent Technology Corporation, Pennsylvania Department of Environmental Protection

*Title:* Industrial Technologies Benefiting Industries of the Future

*Partners:* South Carolina Manufacturing Extension Partnership, South Carolina Energy Office

*Title:* State of Utah Industries of the Future Initiative

*Partners:* ETC. Group, Inc., Utah State Office of Energy Services, Utah Technology Finance Corporation, Utah Manufacturing Extension, Utah Engineering Experiment Station

*Title:* The Virginia Mining Industry: Making the Technological Transition to the 21<sup>st</sup> Century

*Partners:* Virginia Department of Mines, Minerals, and Energy, Virginia Polytechnic Institute and State University, Virginia Center for Coal and Energy Research, Powell River Project, Virginia Aggregates Association, Virginia Coal Association, Weir International Mining Consultants

*Title:* Guidebook for the Development of CHP at IOF Industrial Sites

*Partners:* Washington State University Cooperative Extension Energy Program, Washington Department of Community, Trade & Economic Development Energy Division, International District Energy Association

*Title:* Industries of the Future - West Virginia

*Partners:* West Virginia University, West Virginia Development Office

*Title:* Wisconsin Metal Casting Industries of the Future

*Partners:* Wisconsin Energy Bureau, Energy Center of Wisconsin, University of Wisconsin - Milwaukee

*Title:* Combined Heat and Power Proposal for the State of Indiana

*Partners:* Caterpillar Gas Engines, Indiana Department of Commerce - Energy Division

*Title:* Louisiana Industries of the Future

*Partners:* Louisiana State University, Louisiana Department of Natural Resources

*Title:* Industrial Technologies

*Partners:* Mississippi Department of Economic and Community Development - Energy Division

Contact: Sandy Glatt, 202-586-3897

## ***DOE Secretary Richardson helps launch high-efficiency cogeneration system at Massachusetts textile mill***

A festive mood prevailed as Secretary of Energy Bill Richardson visited Malden Mills on November 8 to dedicate the plant's new, advanced cogeneration system. The Secretary was joined by Malden Mills CEO Aaron Feuerstein, Congressman Marty Meehan (D-MA), and Max Kennedy (representing his uncle, Senator Ted Kennedy) in dedicating the system that is saving energy, cutting costs, and sharply reducing emissions at the Lawrence, MA, textile mill. The state-of-the-art system, featuring continuous-fiber ceramic composite (CFCC) components, was developed by Solar Turbines in partnership with OIT's **Industrial Power Generation** and **CFCC** programs.

Calling the event "a wonderful celebration of what is good in this country," Secretary Richardson praised the cooperative efforts by national, state, and local officials to make the technology demonstration project a reality. The cogeneration system saves energy by simultaneously generating electricity and thermal energy for the mill, achieving an overall efficiency of 73%—more than twice the efficiency of the average U.S. power plant. The highly efficient and clean-burning system uses two innovative Solar Centaur 50 gas turbine engines with CFCC liners to cut carbon emissions by 41%, reduce NO<sub>x</sub> by 58%, and virtually eliminate SO<sub>2</sub> emissions. At full production, the project will save Malden Mills \$1 million annually.

The advanced cogeneration system is symbolic of the company's rebirth after a devastating fire in 1995. At that time, the mill's charismatic, 70-year-old CEO made national news by pledging to keep all employees on the payroll while rebuilding the mill—which is a mainstay of the local economy. The rebuilding process, completed earlier this year, preserved the company's old clock tower and skilled work force, while introducing more modern design and technology to enhance environmental performance and promote sustained success. Since the fire, company sales have increased 40%.

The Secretary presented Feuerstein with a Certificate of Partnership to recognize his outstanding leadership and commitment to excellence. William Demmons, director of engineering at Malden, was awarded a similar certificate to acknowledge the instrumental role he played in the project.

After a brief tour of the new system, Demmons was asked about the risk involved in committing his company to a cutting-edge technology. He replied that the in-house engineering staff had worked closely with DOE and Solar Turbines in examining system capabilities, and felt totally confident in the technology's ability to deliver—a confidence borne out by the system's performance to date. The permitting process presented by far the biggest hurdle to the project. The removal of such hurdles is a key objective of OIT's new **Combined Heat and Power Initiative**.

## ***Combustion***

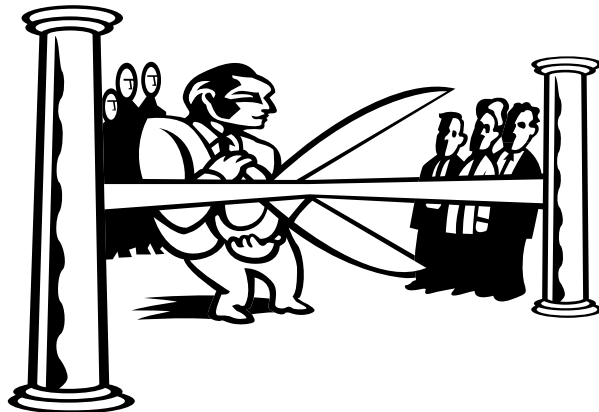


*Title:* Packed Media/Transport Membrane Boiler Development and Demonstration  
*Partners:* Gas Research Institute, Institute of Gas Technology, Donlee Technologies

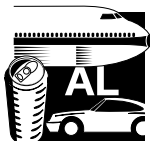
*Title:* High-Efficiency, Low Emission Integrated Process Heater System

*Partners:* Arthur D. Little, Inc., Exxon Research and Engineering Co., Callidus Technologies, Inc.

Contact: Gideon Varga, 202-586-0082



## Aluminum



**Title:** Development of a Novel Non-Consumable Anode for Electrowinning Primary Aluminum

**Partners:** Ohio State Univ. Research Foundation, Kaiser Aluminum Co., Siemens-

Westinghouse, Gas Research Institute

**Title:** Integrated Numerical Methods and Design Provisions for Aluminum Structures

**Partners:** Cornell Univ., The Aluminum Assoc.

**Title:** Intelligent Potroom Operation

**Partners:** Applied Industrial Solutions LLC, West Virginia Univ., Century Aluminum, Gensym Corp.

**Title:** Spray Rolling Aluminum Strip

**Partners:** Univ. of California, Colorado School of Mines, Idaho National Energy Engineering Lab, Aluminum companies pending

**Title:** **BestPractices** Plant-wide Energy Efficiency Assessment

**Partner:** Alcoa

**Title:** Brazing and Spot Welding Innovations for Joining Aluminum Alloys in Vehicle Manufacturing

**Partner:** Innovative Technology Inc. (**Inventions and Innovation**)

**Title:** Demonstration of a High Temperature, Corrosive Resistant Recuperator for the Metals Industry

**Partners:** Alcoa, Indiana Department of Commerce, Energy Policy Division (**NICE**<sup>3</sup>)

Contact: Sara Dillich, 202-586-7925

## NICE<sup>3</sup>



**Title:** A Device for Efficiently and Uniformly Drying Nonwoven Materials Using Microwave Technology

**Partners:** Industrial Microwave Systems Inc., North Carolina Department of Environment and Natural Resource

Note: Additional NICE3 projects are listed with the relevant Industries of the Future.

Contact: Lisa Barnett, 202-586-2212

## Steel



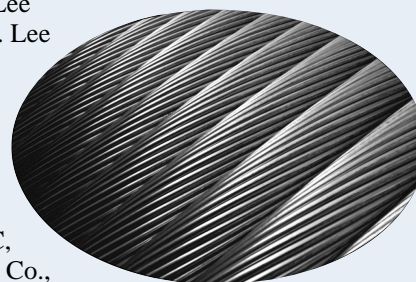
**Title:** Controlled Thermo-Mechanical Processing of Tubes and Pipes for Enhanced Manufacturing and Performance

**Partners:** The Timken Co., DaimlerChrysler Corp., Ford Motor Co.,

Friedrich Kocks GmbH & Co., Idaho Nat'l Energy Engineering Lab, National Research Council Canada, Oak Ridge National Lab, Univ. of British Columbia, U.S. Steel Group

**Title:** Research Related to the Development of the Automated Steel Cleanliness Tool

**Partners:** R.J. Lee Group Inc., R.J. Lee Instruments, Ltd., R.J. Fruehan Consulting, Oak Ridge National Lab, U.S. Steel, CSC, Ltd., LTV Steel Co., MacSteel, Inc.



**Title:** Development and Demonstration of Novel Low-NO<sub>x</sub> Burners for Boilers in the Steel Industry

**Partners:** Institute of Gas Technology, Covol Technologies, Detroit Stoker Co., Univ. of Utah

**Title:** **BestPractices** Plant-wide Energy Efficiency Assessment

**Partner:** Crucible Specialty Metals

**Title:** Clean Production of Coke from Waste Carbonaceous Fines

**Partner:** Combustion Resources (**Inventions and Innovation**)

**Title:** Hot Mill Transfer Bar Rapidfire Edge Heat Project

**Partners:** Weirton Steel Corporation, West Virginia Energy Efficiency Program (**NICE**<sup>3</sup>)

**Title:** Method of Making Steel Strapping & Strip

**Partner:** Robert Reilly & Associates (**Inventions and Innovation**)

**Title:** Portable Parallel Beam X-Ray Diffraction System for In-Line Process Control in the Steel Industry

**Partner:** X-Ray Optical Systems, Inc. (**Sensors & Controls**)

Note: Additional steel projects to be announced soon, and will be posted on *OIT Times-on-the-web*.

Contact: Scott Richlen, 202-586-7925

## CALENDAR

Engineering Ceramics & Structures Conference,  
Port Canaveral, FL, Jan 23-28, 2000

Pump Systems/PSAT Workshop, Novi, MI, Jan  
27, 2000, contact Anna Maksimova at 360-754-  
1096, ext. 100

Pump Systems/PSAT Workshop, Vancouver,  
WA, Jan 27, 2000, contact Anna Maksimova at  
360-754-1096, ext. 100

Paper Week International 2000, Montreal  
Quebec, CAN, Jan 31-Feb 4, 2000

Combined Heat and Power: Energy Solutions for  
the 21<sup>st</sup> Century, Washington, DC, Feb 1-2, 2000

Society for Mining, Metallurgy, and Exploration  
(SME) Annual Meeting and Exhibition, Salt  
Lake City, NV, Feb 28-Mar 1, 2000

“Commodity Classic” Trade Show and  
Exposition, Mar 5-7, Orlando, FL

TAPPI Recycling Symposium, Arlington, VA,  
Mar 5-8, 2000

PittCon 2000 Symposium, Session on Sensors  
and Industrial Process Controls, New Orleans,  
LA, Mar 12-17, 2000

Minerals, Metals & Materials Society (TMS)  
129<sup>th</sup> Annual Meeting and Exhibition, Nashville,  
TN, Mar 13-16, 2000

Steam BestPractices Steering Committee  
Meeting, Orlando, FL, Jan, 2000

NACE Corrosion 2000, Mar 26-31, 2000,  
Orlando, FL,

A Celebration of Steel: The Pittsburgh Regional  
Steel Showcase, Pittsburgh, PA, May 4-5, 2000

IGTI, ASME Turbo Expo, Munich, GER, May 8-  
11, 2000

## ***IPLocator 3.0 scheduled for release***

Identifying R&D opportunities within the Federal government can be a daunting task. OIT's Industrial Projects Locator (IPLocator) addresses that challenge and helps leverage Federal and private R&D resources by providing industry customers with an accessible, centralized source of R&D and contact information. The IPLocator is a user-friendly database of over 10,000 industrial-related R&D projects that are supported by the Federal government.

The IPLocator is both comprehensive and easy to use. Users can search for opportunities by key word, agency, funding amount, industry, or project start date. Search results provide the project title, performing organization and other participants, sponsoring agency, points of contact, a project abstract, funding amounts and vehicles, beginning and ending dates, and other relevant data.

With the continued cooperation of other Federal agencies, OIT periodically updates the IPLocator to include the most current ongoing and recently completed R&D projects. The latest version of the IPLocator, Version 3.0, is scheduled for CD-ROM distribution in February, 2000. Improvements to Version 3 will allow faster searching and sorting.

The IPLocator is available at no charge on CD-ROM; over 2,000 CDs have been distributed to date. Toll-free telephone and email support are also available for user questions and comments. Users can also access the most up-to-date data in the on-line version of the IPLocator at <http://www.oit.doe.gov/iplocator.shtml>. (Contact: Jim Quinn, 202-586-5725)

## NEW PUBLICATIONS

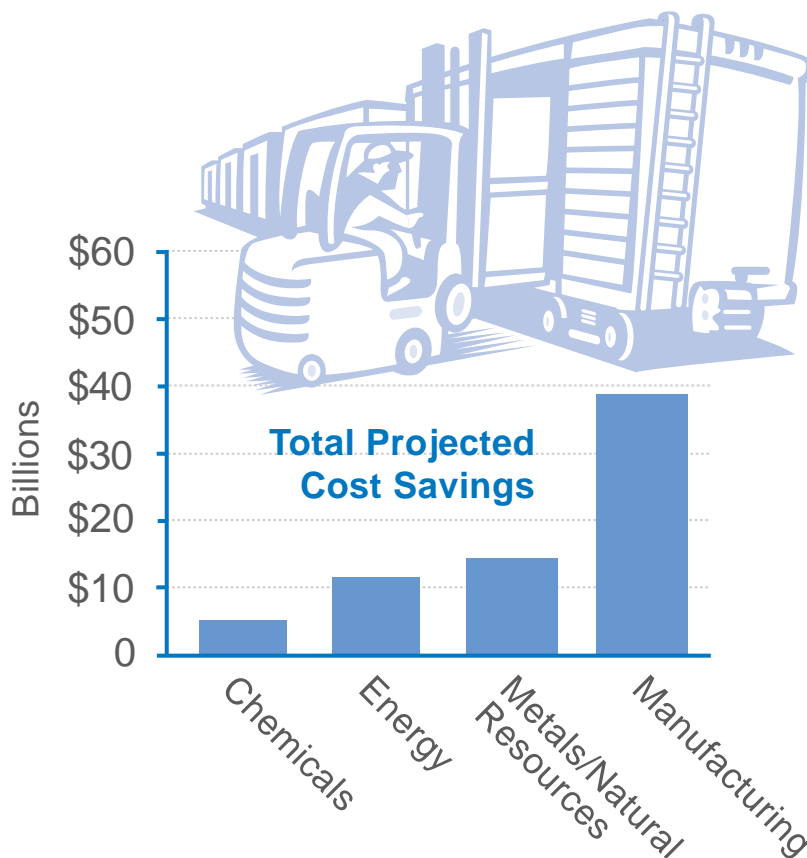
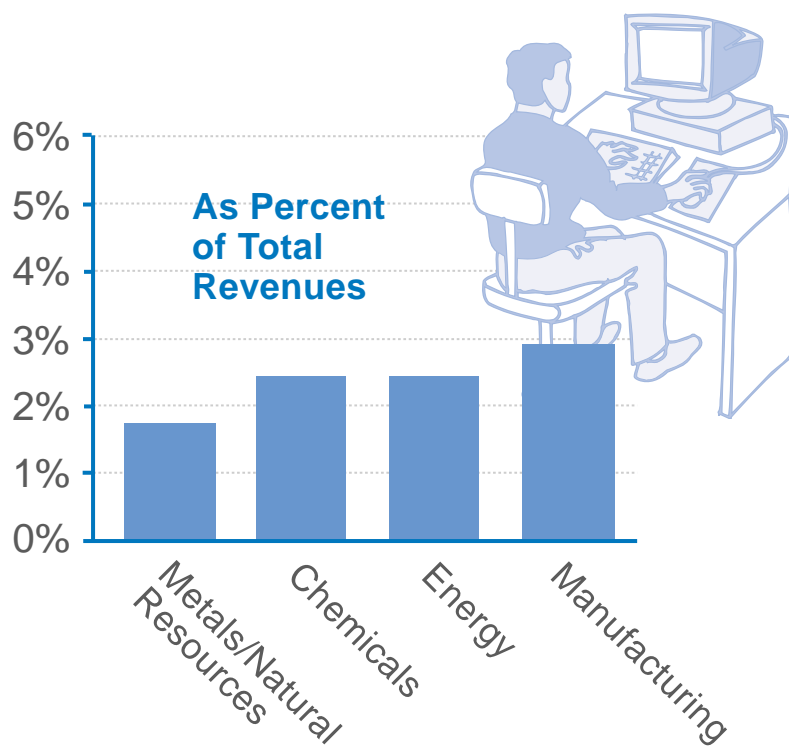
Title
OIT Information Resources Catalog, 2000
1999 State Fact Book
Continous Fiber Ceramic Composite Program Plan Update—Accomplishments and Program Completion Roadmaps
Combined Heat and Power: A Vision for the Future
Combined Heat and Power in the State of California
Conservation in Combustion, also available on-line at <a href="http://www.oit.doe.gov/combustion">www.oit.doe.gov/combustion</a>
IPLocator Version 3.0
Inventions to Innovation (revised)

*To request copies, call 1-800-862-2086.*



# INDUSTRY TRENDS

## Projected Cost Savings from E-Commerce on the Internet, 2002



Source: Giga Information Group and Manufacturing News



### EDITORIAL

## Now open! "One-stop shop" for questions about OIT products, services

By Lou Sousa  
Managing Editor, *The OIT Times*

- An R&D manager in the forest products industry wanted to know about potential Government cost-sharing opportunities.
- A refinery facility manager needed help justifying a preventative maintenance program for his steam system.
- An aluminum industry supplier heard about the industry's vision and roadmaps and wanted to know how to get copies.
- A foundry with 8000 hp of air compressors had a moisture carry-over problem.
- A glass firm was looking for funding to help demonstrate an innovative melting technology.
- A chemical manufacturer heard that OIT helps plants assess their energy consumption and opportunities for improved performance.

What do these people have in common? They all called OIT's *new Information Clearinghouse* for help!

These questions—and many more—make up a typical day for the engineers and staff at our new Clearinghouse. They are getting hundreds of calls monthly from all over the country with pressing questions about how to make industrial plants more competitive and energy efficient, businesses more profitable, processes more reliable.

You, too, are invited to call them about *any* of the products and services that OIT offers—including technical assistance for your motor, steam, compressed air and combined heat and power systems. Stay tuned to future issues of *The OIT Times* and our web site for more details about our new Clearinghouse.

As OIT partners with U.S. industry to develop and deliver technologies and best practices that improve efficiency and profits and reduce waste, our Clearinghouse can be *your* first stop on the way to solutions. They're open 9 am to 8 pm EST. Call them at 1-800-862-2086!

## Diecaster teams with OIT in hosting technology showcase

On November 4, 1999, OIT, the North American Die Casters Association (NADCA), and Lester Precision Die Casting hosted a technology showcase to demonstrate energy efficiency and productivity advancements in Lester's Twinsburg, OH, facility. Over 300 guests from the die casting industry, academia, and government attended the event, which featured facility tours, as well as "Tech Talks" by some of the nation's leading die casting researchers.

The showcase highlighted technologies developed through OIT's **Metalcasting Industry of the Future** (IOF) program. IOF program participants, including DOE, NADCA and hundreds of partners from the metalcasting industry and academia, perform cost-shared R&D to address both DOE's national energy efficiency goals and industry goals outlined in the *Metal Casting Industry Technology Roadmap*. This research has resulted in numerous technology advances that have been implemented at plants like Lester's Twinsburg facility.

The facility tour featured technologies like visualization tools and advanced computer modeling programs. Lester also demonstrated how OIT-supported R&D is enhancing the quality of die-cast products. For example, high magnesium-content castings enable lighter weight automotive castings that can meet stringent load and strength requirements. A "crosscutting" technology highlighted on the tour was an innovative membrane system designed to treat Lester's wastewater that was developed in partnership with DOE's Idaho National Engineering Lab.

The tour also focused on Lester's use of OIT **BestPractices** resources—products and services that help industry become more energy efficient today. For example, Lester highlighted energy-saving technologies and processes implemented as a result of an OIT-sponsored energy audit, one of OIT's many BestPractice resources.

## THE OIT TIMES

"Turning Industry Visions into Reality"

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